

INVESTIGATION REPORT FOR MISALIGNED CUT (516018500 PANEL A-LIONEL PG EAL)	
DIRECT CAUSE METHOD / PROCESS	W1: Misaligned cut occurred due to wrong setting. W2: Adjustment of settings due to printing.
INDIRECT CAUSE METHOD / PROCESS	Settings not proper check before running

PRODUCTION ACTION PLAN
IMMEDIATE ACTION: Proper setting of side guide. PREVENTIVE ACTION: Stricly following of the printing guide.

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